



重型卧式车床

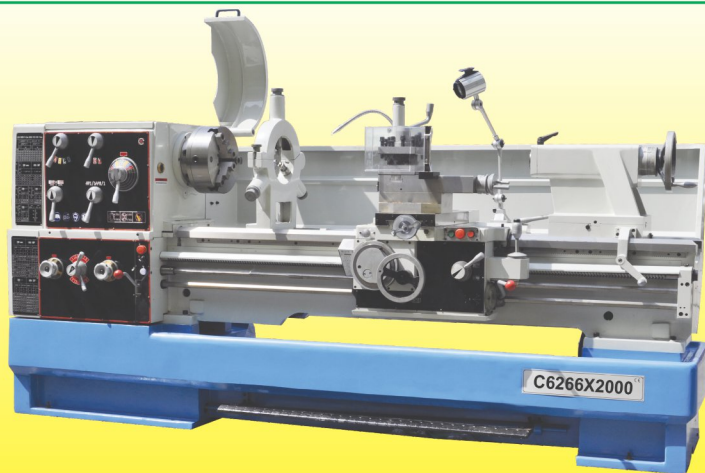
AKS-SMD2060HD
AKS-SMD2080HD
AKS-SMD2240HD
AKS-SMD2260HD

HEAVY DUTY PRECISION LATHE
 MADE IN CHINA 中國制造

SPECIFICATION	TYPE	AKS-SMD2060HD	AKS-SMD2080HD	AKS-SMD2240HD	AKS-SMD2260HD
MAX. SWING OVER BED		510 mm	510 mm	560 mm	560 mm
MAX. SWING OVER CROSS SLIDE		305 mm	305 mm	355 mm	355 mm
MAX. SWING IN GAP		735 mm	735 mm	785 mm	785 mm
LENGTH OF GAP		200 mm	200 mm	200 mm	200 mm
MAX. LENGTH OF WORKPIECE		1500 mm	2000 mm	1000 mm	1500 mm
BED WIDTH		350 mm	350 mm	350 mm	350 mm
SPINDLE NOSE		D1 - 8 or A1 - 8	D1 - 8 or A1 - 8	D1 - 8 or A1 - 8	D1 - 8 or A1 - 8
SPINDLE BORE		80 mm	80 mm	80 mm	80 mm
TAPER OF SPINDLE BORE		No 7 MORSE	No 7 MORSE	No 7 MORSE	No 7 MORSE
RANGE OF SPINDLE SPEED		12changes 20-1600r/min	12changes 20-1600r/min	12changes 20-1600r/min	12changes 20-1600r/min
LEADSCREW DIAMETER & THREADS		4cm(19/16")x4tpi or 6mm	4cm(19/16")x4tpi or 6mm	4cm(19/16")x4tpi or 6mm	4cm(19/16")x4tpi or 6mm
MAX. TRAVEL OF CROSS SLIDE		316 mm	316 mm	316 mm	316 mm
THREAD IMPERIAL, MATRIC PITCHES		2-112(60Nos), 0.2-14(47Nos)	2-112(60Nos), 0.2-14(47Nos)	2-112(60Nos), 0.2-14(47Nos)	2-112(60Nos), 0.2-14(47Nos)
DIAMETER PITCHES DP/DP		4-112 DP(50Nos)	4-112 DP(50Nos)	4-112 DP(50Nos)	4-112 DP(50Nos)
LONGITUDINAL FEED RANGE		0.0022"-0.0612"/Rev(35Nos)	0.0022"-0.0612"/Rev(35Nos)	0.0022"-0.0612"/Rev(35Nos)	0.0022"-0.0612"/Rev(35Nos)
CROSS FEED RANGE		0.00048"-0.01354"(35Nos)	0.00048"-0.01354"(35Nos)	0.00048"-0.01354"(35Nos)	0.00048"-0.01354"(35Nos)
TRAVEL OF TAILSTOCK QUILL		180 mm	180 mm	180 mm	180 mm
TAPER & TRAVEL OF TAILSTOCK QUILL		MT No.5	MT No.5	MT No.5	MT No.5
MAIN MOTOR & COOLANT MOTOR		7.5 kw & 90 w	7.5 kw & 90 w	7.5 kw & 90 w	7.5 kw & 90 w
OVERALL DIMENSION		290 x 115 x 174 cm	340 x 115 x 174 cm	240 x 115 x 174 cm	290 x 115 x 174 cm
WEIGHT ★		2940 kg	3030 kg	2770 kg	3030 kg

Gambar dan Spesifikasi Mesin tidak semua 100% sesuai

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重型卧式车床

AKS-SMD2660HD
AKS-SMD2680HD

HORIZONTAL GAP BED LATHE
(HEAVY DUTY)
MADE IN CHINA 中國制造

SPECIFICATION	TYPE	AKS-SMD2660HD	AKS-SMD2680HD
MAX. SWING OVER BED		600 mm	600 mm
MAX. SWING OVER CROSS SLIDE		400 mm	400 mm
MAX. SWING IN GAP		900 mm	900 mm
LENGTH OF GAP		200 mm	200 mm
MAX. LENGTH OF WORKPIECE		1500 mm	2000 mm
BED WIDTH		350 mm	350 mm
SPINDLE NOSE		D1 - 8	D1 - 8
SPINDLE BORE		105 mm	105 mm
TAPER OF SPINDLE BORE		Ø 113 mm MT.5	Ø 113 mm MT.5
RANGE OF SPINDLE SPEED		16 changes 25-1600 r/min	16 changes 25-1600 r/min
LEADSCREW DIAMETER & THREADS		Ø 40 mm (19/16")x2 TPI or 12 mm	Ø 40 mm (19/16")x2 TPI or 12 mm
MAX. TRAVEL OF CROSS SLIDE		368 mm	368 mm
THREAD IMPERIAL, MATRIC PITCHES		7/16-80 (54kind), 0.45-120 (54kind)	7/16-80 (54kind), 0.45-120 (54kind)
DIAMETER PITCHES DP/DP		7/8 - 160 DP(46kind)	7/8 - 160 DP(46kind)
LONGITUDINAL FEED RANGE		0.00165"-0.05497" /Rev (25kind)	0.00165"-0.05497" /Rev (25kind)
CROSS FEED RANGE		0.00093"-0.054972774" (25kind)	0.00093"-0.054972774" (25kind)
TRAVEL OF TAILSTOCK QUILL		180 mm	180 mm
TAPER & TRAVEL OF TAILSTOCK QUILL		MT No.5	MT No.5
MAIN MOTOR & COOLANT MOTOR		7.5 kw & 90 w	7.5 kw & 90 w
OVERALL DIMENSION		3210 x 1230 x 1600 mm	3710 x 1230 x 1600 mm
WEIGHT ★		3060 kg	3345 kg

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重型卧式马鞍车床

AKS-CHC3280HD
AKS-CHC4080HD
AKS-CHC5080HD

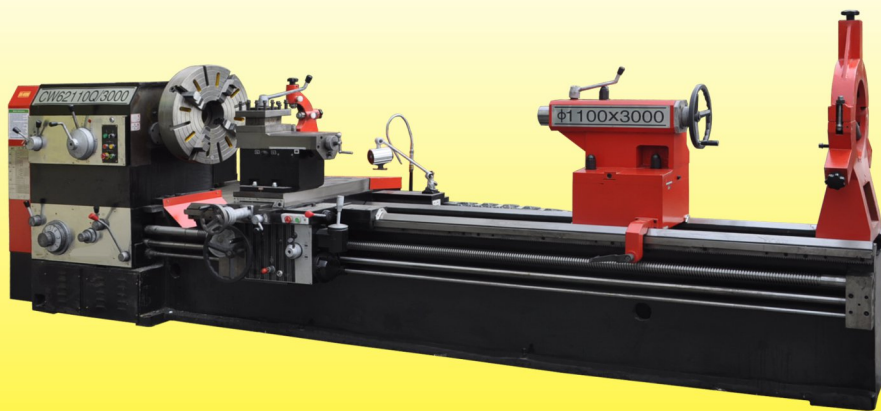
**HORIZONTAL GAP BED LATHE
 (HEAVY DUTY)**

MADE IN CHINA 中國制造

SPECIFICATION	TYPE	AKS-CHC3280HD	AKS-CHC4080HD	AKS-CHC5080HD
SWING OVER BED		800 mm	1000 mm	1250 mm
SWING OVER CARRIAGE		480 mm	680 mm	930 mm
SWING IN DIA. AND WIDTH IN GAP		1000 / 310 mm	1200 / 310 mm	1500 / 310 mm
MAX. LENGTH OF WORK PIECE		2000 mm	2000 mm	2000 mm
WIDTH OF BEDWAYS		600 mm	600 mm	600 mm
TAPER IN SPINDLE BORE		Ø 105 mm	Ø 104 mm	Ø 104 mm
SPINDLE BORE DIA.		Ø 120 mm	Ø 120 mm	Ø 120 mm
RANGE OF FORWARD SPINDLE SPEED		18 kinds 5.4-720 r/min	18 kinds 4.8-640 r/min	18 kinds 5.4-720 r/min
RANGE OF LONGITUDINAL FEEDS		64 kinds 0.06-24.3 r/min	64 kinds 0.06-24.3 r/min	64 kinds 0.06-24.3 r/min
RANGE OF FINE LONGITUDINAL FEEDS		1:1 0.1-1.52 mm/min	1:1 0.1-1.52 mm/min	1:1 0.1-1.52 mm/min
RAPID SPEED OF CARRIAGE		4000 mm/min	4000 mm/min	4000 mm/min
THREAD CUTTING : MATRIC THREADS		50 kinds, 1-240 mm	50 kinds, 1-240 mm	50 kinds, 1-240 mm
WHITWORTH THREADS		26 kinds, 14-1 TPI	26 kinds, 14-1 TPI	26 kinds, 14-1 TPI
MODULE THREADS		53 kinds, 0.5-120 mm	53 kinds, 0.5-120 mm	53 kinds, 0.5-120 mm
DIAMETER PITCH OF THREADS		24 kinds, 28-1 TPI	24 kinds, 28-1 TPI	24 kinds, 28-1 TPI
TAPER OF CENTER		MORSE No.5	MORSE No.5	MORSE No.5
MAX. CROSS TRAVEL OF SLIDE		Lower 500mm, Top 200mm	Lower 450mm, Top 200mm	Lower 450mm, Top 200mm
MAX. TRAVEL OF QUILL OF TAILSTOCK		250 mm	250 mm	250 mm
MAIN MOTOR, FEED MOTOR, COOLENT		11 kw, 1.1 kw	11 kw, 1.1 kw	11 kw, 1.1 kw
OVERALL DIMENSION		4100 x 1450 x 1630 mm	4120 x 1500 x 1800 mm	4100 x 1500 x 1800 mm
WEIGHT ★		4400 kg	5200 kg	5700 kg

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重型卧式马鞍车床

AKS-CHC32120HD
AKS-CHC40120HD
AKS-CHC50120HD

**HORIZONTAL GAP BED LATHE
 (HEAVY DUTY)**

MADE IN CHINA 中國制造

SPECIFICATION	TYPE	AKS-CHC32120HD	AKS-CHC40120HD	AKS-CHC50120HD
SWING OVER BED		800 mm	1000 mm	1250 mm
SWING OVER CARRIAGE		480 mm	680 mm	930 mm
SWING IN DIA. AND WIDTH IN GAP		1000 / 310 mm	1200 / 310 mm	1000 / 310 mm
MAX. LENGTH OF WORK PIECE		3000 mm	3000 mm	3000 mm
WIDTH OF BEDWAYS		600 mm	600 mm	600 mm
TAPER IN SPINDLE BORE		Ø 105 mm	Ø 104 mm	Ø 105 mm
SPINDLE BORE DIA.		Ø 120 mm	Ø 120 mm	Ø 120 mm
RANGE OF FORWARD SPINDLE SPEED		18 kinds 5.4-720 r/min	18 kinds 4.8-640 r/min	18 kinds 5.4-720 r/min
RANGE OF LONGITUDINAL FEEDS		64 kinds 0.06-24.3 r/min	64 kinds 0.06-24.3 r/min	64 kinds 0.06-24.3 r/min
RANGE OF FINE LONGITUDINAL FEEDS		1:1 0.1-1.52 mm/min	1:1 0.1-1.52 mm/min	1:1 0.1-1.52 mm/min
RAPID SPEED OF CARRIAGE		4000 mm/min	4000 mm/min	4000 mm/min
THREAD CUTTING : MATRIC THREADS		50 kinds, 1-240 mm	50 kinds, 1-240 mm	50 kinds, 1-240 mm
WHITWORTH THREADS		26 kinds, 14-1 TPI	26 kinds, 14-1 TPI	26 kinds, 14-1 TPI
MODULE THREADS		53 kinds, 0.5-120 mm	53 kinds, 0.5-120 mm	53 kinds, 0.5-120 mm
DIAMETER PITCH OF THREADS		24 kinds, 28-1 TPI	24 kinds, 28-1 TPI	24 kinds, 28-1 TPI
TAPER OF CENTER		MORSE No.5	MORSE No.5	MORSE No.5
MAX. CROSS TRAVEL OF SLIDE		Lower 500mm, Top 200mm	Lower 450mm, Top 200mm	Lower 450mm, Top 200mm
MAX. TRAVEL OF QUILL OF TAILSTOCK		250 mm	250 mm	250 mm
MAIN MOTOR, FEED MOTOR, COOLENT		11 kw, 1.1 kw	11 kw, 1.1 kw	11 kw, 1.1 kw
OVERALL DIMENSION		5100 x 1500 x 1800 mm	5100 x 1500 x 1800 mm	5100 x 1500 x 1800 mm
WEIGHT ★		5500 kg	5800 kg	6200 kg

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